

**PROCESS FOR MAKING A PICTURE FRAME**1    ABSTRACT OF THE DISCLOSURE

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3           The process for making a picture frame having  
4 printed border artwork on a transparent front panel  
5 with irregular outer and inner edges and having an  
6 attached rear panel having a picture frame folding  
7 stand therein. The process includes the printing of  
8 border art on a sheet of a material having a covered  
9 pressure sensitive adhesive backing and attaching it  
10 to the front panel. The front panel is then laser cut  
11 along the computer marked cut path to cut along the  
12 outside and inside edges of the printed border artwork  
13 while cutting a window therein. The cutout window is  
14 removed and a thin transparent polymer sheet is  
15 attached thereover. A picture frame back is cut with  
16 a foldout stand and is attached to the front panel to  
17 form the picture frame.